

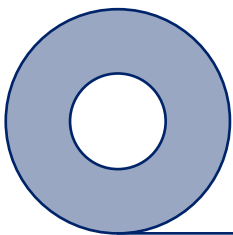
Product: **PVC 228SK**

Productgroup: **Electrical Tapes**

### General description

Nitto PVC 228SK is a PVC tape consisting of a pure PVC carrier coated with a rubber based pressure sensitive adhesive.  
 The PVC tape is certified according to EN 60454 (Semko, Demko, Nemko, Fimko) for electrical insulation applications at temperatures down to -18 °C.  
 Classification: IEC 60454-3-1-7 / F-PVCp / 90

### Construction



- Pressure sensitive rubber based adhesive
- Primer
- Plasticized PVC film

### Characteristics

Nitto PVC 228SK is a genuine “soft” tape. No fillers of any kind are used during the production of the PVC tape to guarantee supreme flexibility.

A good balance between adhesion strength, unwind force and film flexibility gives easy handling and perfect sealing properties. This avoids water penetration and increases chemical and electrical resistance as well as bending properties.

The tape has a superb pliability even at low temperatures.

The PVC tape is suited for electrical insulation and high voltage applications and has excellent flame retarding properties.

The tape is furthermore resistant to acids and alkalines.

### Application

Nitto PVC 228SK is an ideal product for electrical insulation at low temperatures. It is used in the telcom field for splicing and termination of wires and cables, wire harnessing and general purpose.

### Features

- pure plasticized PVC
- no fillers
- non-sticking side treatment
- excellent elongation, even at low temperatures
- excellent relaxation
- flame retardant
- no flagging
- free from lead compounds

**Properties**

Film type	Plasticised PVC film	
Adhesive type	Synthetic rubber based adhesive	
Total thickness	0.19 mm	
Tensile strength at break	170 N/10 mm <sup>2</sup>	62 N/19 mm
Elongation at break	270%	
Adhesion to 2B steel	2.1 N/10 mm	400 cN/19 mm
Adhesion to backing	1.9 N/10 mm	360 cN/19 mm
Electrical strength	54 kV/mm	10.3 kV
Corrosion related properties	1014 Ohm/25 mm	
Minimum application temperature	-18 °C	
Maximum operating temperature	+90 °C	
Flame resistance	Self-extinguishing	

All tests are performed according to Nitto Europe NV test methods based on IEC 60454-2 and all values are nominal indications.

**Availability\***

Colours: black, grey  
 Widths: 12, 15, 19, 25, 38 and 50 mm  
 Lengths: 10, 20 and 33 m  
 Core diameter: 31.5 mm

\* Please contact us for specific requests, flexibility is our strength.

**Application guidelines**

- For optimal application conditions, we advise you to keep the roll at room temperature before applying.
- Cover the surface with an overlap of minimum 50% for harnessing applications.

Our technical center is always at your disposal for special application requests.  
 Please contact us to make an appointment.

**Precautions**

All products manufactured by NITTO EUROPE NV are guaranteed to be free from defect at the time of shipping when tested according to NITTO EUROPE NV product specifications. Properties of the products are susceptible to change due to various influences such as composition and condition of the substrate, impurities in or on the substrate, temperature and humidity of storage and the surrounding environment during application etc. When the NITTO product is used in combination with other material, the user shall assure by his own tests the compatibility of the NITTO product in the resulting combination and whether the combination results in the expected performance.

**Packaging and storage**

The product should be protected against direct sunlight and extremes in temperature and humidity and stored upright in its original packaging. Once removed from its packaging, it should be protected against dust and other impurities.

**Test methods and results**

The properties of these products are determined in accordance with NITTO test methods. Detailed description of these methods are available on request. The above figures are average values, established to our best knowledge, but not to be used for specification purpose.

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 Code: DS/08.01/B 228SK ENG

Nitto Europe NV has obtained following certificates:

